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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/696,720	10/28/2003	Thomas Hathaway	3562-000033	6323
27572 75	90 08/11/2004		EXAMINER	
HARNESS, D	ICKEY & PIERCE, P.I	LIN, ING HOUR		
P.O. BOX 828				
BLOOMFIELD HILLS, MI 48303			ART UNIT	PAPER NUMBER
			1725	
			DATE MAILED: 08/11/200	4

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	\supset
Office Action Summary		10/696,720	HATHAWAY, THO	MAS
		Examiner	Art Unit	· · · · · · · · · · · · · · · · · · ·
		Ing-Hour Lin	1725	
Period f	The MAILING DATE of this communication or Reply	n appears on the cover shee	et with the correspondence add	ress
THE - Extended - If th - If No - Fail Any	HORTENED STATUTORY PERIOD FOR R MAILING DATE OF THIS COMMUNICATION COMMU	ON. FR 1.136(a). In no event, however, manner. a reply within the statutory minimum of eeriod will apply and will expire SIX (6) statute, cause the application to become	ay a reply be timely filed of thirty (30) days will be considered timely. MONTHS from the mailing date of this con	nmunication.
Status				
1)[\]	Responsive to communication(s) filed on	01 March 1028.		
2a)□		This action is non-final.		
3)	Since this application is in condition for all		matters, prosecution as to the	merits is
,	closed in accordance with the practice un		·	
Disposit	ion of Claims			
5)	Claim(s) 1-59 is/are pending in the applicated 4a) Of the above claim(s) is/are with Claim(s) is/are allowed. Claim(s) 1-59 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and claim(s) are subject to restriction are subject to restriction and claim(s) are subject to restriction and claim(s) are subject to restriction are subject to restriction and claim(s) are subject to restriction are subject to restriction are subject to restriction and claim(s) are subject to restriction are sub	hdrawn from consideration.		
Applicat	ion Papers			
10)⊠	The specification is objected to by the Example The drawing(s) filed on <u>28 October 2003</u> is Applicant may not request that any objection to Replacement drawing sheet(s) including the countries The oath or declaration is objected to by the	s/are: a)⊠ accepted or b)[o the drawing(s) be held in abe orrection is required if the draw	eyance. See 37 CFR 1.85(a). ving(s) is objected to. See 37 CFF	R 1.121(d).
Priority (under 35 U.S.C. § 119			
а)	Acknowledgment is made of a claim for for All b) Some * c) None of: 1. Certified copies of the priority docur 2. Certified copies of the priority docur 3. Copies of the certified copies of the application from the International Buse the attached detailed Office action for a	ments have been received. ments have been received i priority documents have be ureau (PCT Rule 17.2(a)).	in Application No een received in this National S	itage
Attachmen	t(s)			
	e of References Cited (PTO-892)	4) 🗍 Intervi	ew Summary (PTO-413)	
2) 🔲 Notic 3) 🔯 Infor	ce of Draftsperson's Patent Drawing Review (PTO-948 mation Disclosure Statement(s) (PTO-1449 or PTO/SI er No(s)/Mail Date <u>0805</u> .	8) Paper B/08) 5) ☐ Notice	No(s)/Mail Date of Informal Patent Application (PTO-	152)

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-32 and 39, 42-45 rejected under 35 U.S.C. 103(a) as being unpatentable over Johnson et al in view of Madono.

Johnson et al (col. 3, lines 60+) teach the claimed foundry casting material for use in making a mold for a cast part and a foundry mold or core formed for the casting of a part such as engine block, and a method of forming a metal part using the core or mold and a method of removing residual casting material from a metal part, comprising particular foundry sand including silica sands and bank sands and synthetic sands and phenolic urethane resin and clay for the purpose of forming sand core or mold for casting metal article such as engine block.

Johnson et al fail to teach the use of a disintegration additive.

However, Madono (col. 2 lines 22+) teaches the use of disintegration additive including alkali metal carbonates and bicarbonates for the purpose of accelerating the removing the resin bonded sand core of the residual casting material. It would have been obvious to one having ordinary skill in the art to provide Hoffman et al the disintegration additive as taught by Madono in order to accelerate the removing the resin bonded sand core of the residual casting material.

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3. Claims 33-38, 40-41 and 46-59 rejected under 35 U.S.C. 103(a) as being unpatentable over Johnson et al in view of Madono and further in view of Hoffman Jr. et al.

Johnson et al in view of Madono fail to teach the use of a parts washer.

However, Hoffman et al (col. 5, lines 64+) teach the claimed parts washer apparatus for the purpose of non-caustic cleaning or removing residual casting material from the casting metal part (conductive bodies) 10, comprising a holder (grid)19; cleaner dispersing system including at least one spray head (nozzle) 40, a fluid recirculator with a supply line 38 and drain pump 48 in line 46 for return to reservoir 34, said holder 19 comprises a first electrode of cathode 26 and the second electrode is connected to a fluid tank 14 containing electrolyte 16 for cleaning or removing the residual casting material from the casting metal part (conductive bodies) 10 held by the holder and inserted in the electrolyte. It would have been obvious to one having ordinary skill in the art to provide Johnson et al in view of Madono the use of a parts washer as taught by and further in view of Hoffman et al in order accelerate the removal of residual casting material from the cast metal part.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ing-Hour Lin whose telephone number is (571) 272-1180. The examiner can normally be reached on M-F (8:00-5:30) Second Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

f.Kd.

I.-H. Lin

8-5-04

KILEY S. STONER
PRIMARY EXAMINER

Xly Store 8/9/04